

Exhibit 8

Generally, the elastic side panels can be attached to the chassis by any suitable technique known to the art. The elastic side panels can be positioned between the backing member and the bodyside liner, on the bodyside of the bodyside liner or on the outside of the backing member. Optimally, they are positioned in-between the backing member and the bodyside liner. The elastic side panels and the chassis can overlap to greater or lesser extents depending upon the overall size of the pant, the length of the elastic panel, the strength of the components, the type of attachment used (i.e., glue, ultrasonic, etc.) and the costs associated with those components. By way of illustration, if the elastic side panels are attached to the outside of the chassis, they could overlap the chassis by about 5% to about 25% or more of the chassis width. When the elastic side panels are positioned between the bodyside liner and the backing member they should overlap these layers sufficiently for the manner of attachment to be effective. By way of illustration, and without any limitation on the size of the product, in a product for an adult having an overall width (the sum of 18, 19 and 20) of about 27 inches (686 mm), 36 inches in state under tension[,] (914 mm)[,] and a chassis width 20 of about 13½ inches (343 mm), the overlap should optimally be about from ¼ of an inch (6.4 mm) to about 1½ inches (38 mm).

The elastic side panels can be attached to the chassis by the use of adhesives, ultrasonic bonding, heat, pressure, or any other technique known to the art. Generally, any type of adhesive that can provide a strong bond can be used. These would include by way of illustration hot melt adhesives, solvent-based adhesives, pressure sensitive adhesives, elastic attachment adhesives, and thermoset adhesives. Ideally, a hot melt adhesive may be used. By way of illustration, and with out any limitation on the types of adhesive that can be used, suitable hot melt adhesives can be obtained from: Ato-Findley Adhesives located in Wauwatosa, Wisconsin under the trade names H-2525A or H2096; and National Starch & Chemical Corporation located in Bridgewater, New Jersey under the trade name 34-5610.

The adhesives may be applied through any number of techniques and in any number of patterns known to the art, which include by way of example and without limitation, spray, meltblown, slot coat, roll coat, gravure, spiral, rows, strips, or dots.

Ultrasonic bonding of the components can be accomplished by using any ultrasonic bonding device known to the art. Such devices can be obtained for example from [Branson] BRANSON® or [Dukane] DUKANE®. The pattern for the ultrasonic bond or weld should be such that it permits a good attachment of the components without adding unnecessarily to the stiffness of the pant, although as described herein in at least one embodiment having some stiffness in these bonds is desirable. Such patterns include by way of example and without limitation, staggered dots, aligned dots, bars, crescents, or combinations of these. The pattern can be achieved either by plunge bonding or rotary ultrasonic bonding.